



Installation Instructions

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ADAPTER KIT

CHRYSLER A ENGINES 318-340-360 TO CHEVY POWERGLIDE AND TURBO WITH SFI FLEXPLATE 6 BOLT, 130 TEETH, INTERNAL BALANCE

Part # 915250

PARTS LIST:

- (1) #915130 Aluminum Adapter Plate
- (1) #915630X Crankshaft Adapter
- (1) #915650X SFI Flexplate
- (1) #950170 Hardware Package
 - 4 PCS #951230 7/16-14 x 1" Grade 5 Hex Head Cap Screws
 - 2 - Bottom of Block Bolts
 - 2 - Starter mounting Bolts
 - 6 PCS #951390 3/8-16 x 1-3/4" Studs - **See note 4!**
 - 6 PCS #951471 7/16-20 x 1-1/4" Crankshaft Screws
 - 3 PCS #951420 3/8-16 x 1-1/4" Flat Socket Head Screws
 - 6 PCS #952000 3/8-24 Hex Nuts
 - 6 PCS #953050 3/8" AN Flatwashers
 - 2 PCS #958000 3/8" x 5/8" Dowel Pins, Adapter Plate to Transmission
 - 2 PCS #958020 7/16" x 1/2" Dowel Pins, Motor to Adapter Plate

NOTE:

1. Do not use Loctite on screws which mount adapter plate to block.
2. Crankshaft adapter is placed on crankshaft, then the flexplate is bolted on.
3. Bottom bolt hole in motor needs to be drilled. Transfer from adapter plate.
4. For aftermarket cases, use 4 pieces #951390 (3/8 x 1-3/4" studs) and 2 pieces #951391 (3/8-16 x 5/8 studs). Use two longer studs on lower case bolt holes on the right and left.