



4L80E / 4L85E INTEGRAL OVERFLOW TANK

Part # 707611

- 1) Remove two pan bolts under the bell housing.
- 2) If you have an OEM pan, you will need to trim and tap flat the area of the lip on the pan for the tank to sit flush:
The Moroso aluminum sheet metal pan needs no modification. (ATI Part #703525)
For a cast aluminum pan, use two of the washers in the counterbore on the pan so the tank will sit flush.
- 3) Hold tank in place and install the two provided bolts – 8mm x 1.25 x 30mm long.
- 4) Tighten bolts to 12-13 ft lbs
- 5) Put some light silicone spray or grease on the OEM metal vent.
- 6) Use a lighter or small heat source to lightly heat the black tubing and carefully push over the hard steel vent line until it's on approximately 1". When it cools it will be locked in place, however, you can put a wrap of safety wire in place if you feel it's needed.
- 7) Route the vent hose safely past any wires and the dipstick, then install in the tank's push lock fitting.
- 8) Be sure the drain petcock is fully closed!
- 9) Double-check your work before driving.