

T400 SHIFT SHAFT KIT

Part # 402100M

PACKING LIST

- (1) #402100SM Shift Shaft with two nuts
- (2) #402101 O-Rings
- (1) #402100N Nail
- (1) #4021121 External tab washer
- (1) #402111 Internal tab washer
- (1) Instruction Sheet

**INSTALLATION PROCEDURE**

1. Remove the OEM shaft.
2. Replace the OEM case seal (not supplied).
3. Slide new ATI Shift Shaft through the rooster comb. Place the external tab centering washer on the shift shaft with tabs inserted into rooster comb slots. Insert the park arm and start the nut in place. Finish sliding into place and then install new #6 supplied nail and give a slight bend.
4. Center the rooster comb on the shaft if there is any movement up and down. Some OEM roosters have larger holes than others. You must center the part on the shaft so that your detents will line up.
5. Tighten the supplied serrated nut with a 15mm wrench.
6. The shift lever arm will need to be done in the same fashion using internal tab washer. Some OEM and aftermarket levers have larger holes than others. You must center the part on the shaft so that your detents will line up.
7. Tighten the second supplied serrated nut with a 15mm and use an additional wrench to make sure they are both tight.
8. Check for smooth operation and you are done.

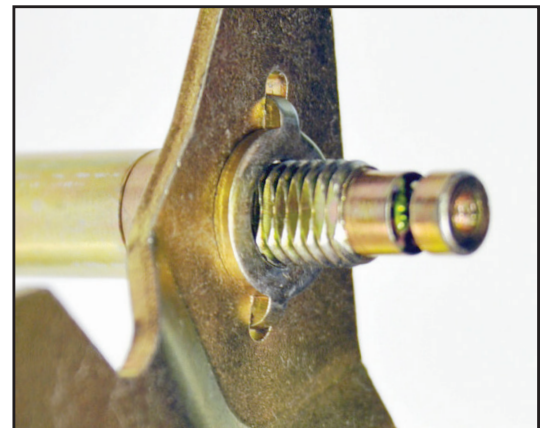


Figure 1 - Place external tab centering washer on rooster comb and insert shaft

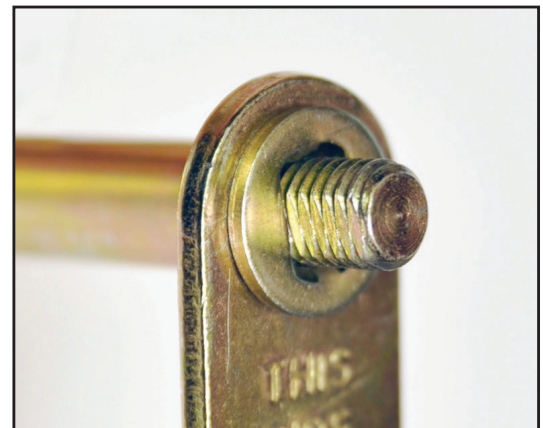


Figure 2 - Place internal tab centering washer on lever and insert shaft