

T400 SHIFT SHAFT KIT

Part # 402100M

PACKING LIST

- (1) #402100SM Shift Shaft with two nuts
- (2) #402101 O-Rings
- (1) #402100N Nail
- (1) Instruction Sheet

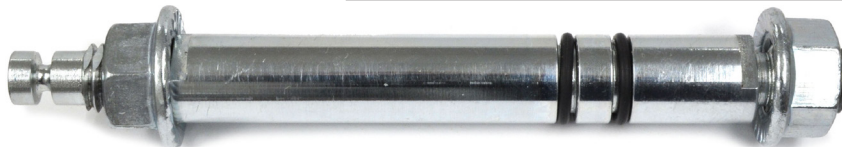


Figure 1 ATI Shift Shaft #402100SM is longer than the original shaft.

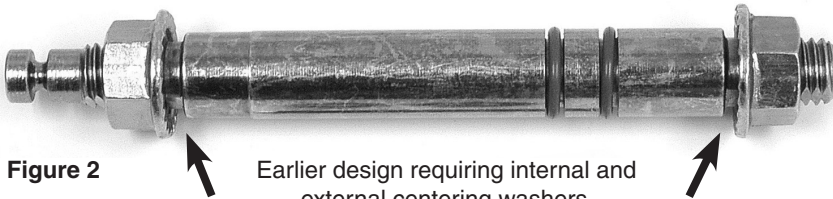
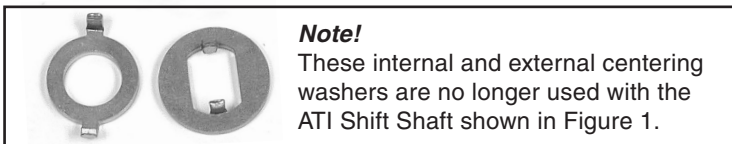


Figure 2 Earlier design requiring internal and external centering washers.

**Note!**

These internal and external centering washers are no longer used with the ATI Shift Shaft shown in Figure 1.

The ATI Shift Shaft is a more commonly used direct replacement shaft that no longer requires spacers.

Be sure your lever fits snug on the flats. If there is any movement, take care to tighten the nut so it is centered as best as possible.

INSTALLATION PROCEDURE

1. Remove the OEM shaft.
2. Replace the OEM case seal (not supplied).
3. Slide new ATI Shift Shaft through the rooster comb. Insert the park arm and start the nut in place. Finish sliding into place and then install new #6 supplied nail and give a slight bend.
4. Center the rooster comb on the shaft if there is any movement up and down. Some OEM roosters have larger holes than others. You must center the part on the shaft so that your detents will line up.
5. Tighten the supplied serrated nut with a 15mm wrench.
6. Some OEM and aftermarket levers have larger holes than others. You must center the part on the shaft so that your detents will line up.
7. Tighten the second supplied serrated nut with a 15mm and use an additional wrench to make sure they are both tight.
8. Check for smooth operation and you are done.