



Installation Instructions

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1.74 RATIO 12 D.P. GEAR ASSEMBLY SOLUTION

Part # 204938

SUN GEAR - 27 TEETH LONG PINION - 16 TEETH

Pinion A has no ident groove. The end of the gear that meshes with the short pinion must be the same length as Pinion B and Pinion C that have ident grooves.

Pinion B has the ident groove on the OD close to the end of the gear. This end meshes with the short pinion.

Pinion C has the ident on the OD close to the center groove. This end meshes with the short pinion.

Assemble the long pinion A - B - C in clockwise direction.

NO INDEXING IS NEEDED!

Consult the ATI technicians for more information at 410-298-4343.