



## Installation Instructions

6747 Whitestone Road • Baltimore, MD 21207 • (410) 298-4343 • FAX: (410) 298-3579  
www.atiracing.com

### CRANK BOLT KIT WITH REUSABLE BOLT

Fits LS1, LS2, LS3, LS6 & LSA 5.7L, 6.0L and LT1/LT4 WET SUMP

Part # 951503 - 951359

1. Apply high temperature RTV to both sides of the washer prior to installation.
2. Use #262 Red Loctite® on threads. Torque to 230 ft/lbs.



**PLEASE NOTE! DO NOT RE-TORQUE! IT WILL BREAK  
THE LOCTITE® LOOSE!**

INST. # 951503-I 9/2016



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