Installation Instructions



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FLEXPLATE KIT FORD 289-302 TO C4/AOD 157 TEETH, EXTERNAL BALANCE, 28.2 OUNCE INCHES

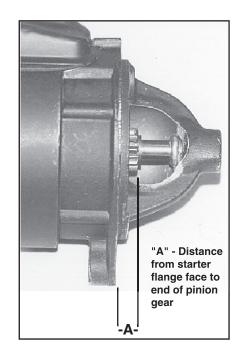
PART # 915731

PARTS LIST:

1 (915602) Crankshaft Adapter
1 (915711) SFI Flexplate
1 (950143) Hardware Package
6 PCS (951480) 7/16-20 x 1" Crankshaft Screws (with a head height of .225")



- Crankshaft adapter is placed on crankshaft, then the flexplate is bolted on. Loctite 242 should be used on threads of the crankshaft screws.
- 2. The end clearance and engagement length of the starter pinion gear with the flexplate ring gear **MUST BE CHECKED** (See Figure 1). End clearance should be at least .050 inches and engagement length at least 2/3 of ring gear width. Listed below are nominal "A" distances for typical Ford Starters.



TRANSMISSION

C4, AOD C6, E4OD C6, E4OD

FORD STARTER

E4TF-11001-AA or Equiv. D8AF-11001-AA or Equiv. D1AF-11001-AA or Equiv.

"A" DISTANCE

.260 inches .430 inches .590 inches