

ADAPTER KIT

T-350 TO T-400 4WD

PART # 915300

Install the ATI output shaft using the supplied Torrington Bearing between the output flange and transmission case. Discard the selective washer and planetary thrust washer from this location. Carefully press the case bushing .100" inwards to allow the Torrington Bearing to register on the case bushing.

Due to the added length of the T-400 transmission, the supporting cross members will need to be relocated approximately 3.5" to the rear. The front drive shaft will need to be lengthened, the rear drive shaft shortened, and the transfer case shift lever hole elongated. The transfer case shift lever may have to be reversed in order to clear bench seats. Also, the transfer case shifter mounting bracket will have to have angles ground off in order to clear the adapter plate.



Use extreme caution when bolting the transfer case to the T-400 with adapter plate. Make sure that the bolts do not go all the way through the adapter plate and strike the transmission case. If necessary, use washers to space the bolts, grind the bolts off or use shorter bolts. Damage will result if the bolts are allowed to strike the back of the transmission case!