Installation Instructions



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ADAPTER KIT CHRYSLER A ENGINES 318-340-360 TO CHEVY POWERGLIDE AND TURBO WITH SFI FLEXPLATE 6 BOLT, 130 TEETH, INTERNAL BALANCE

Part # 915250

PARTS LIST:

- 1 (915130) Aluminum Adapter Plate
- 1 (915630X) Crankshaft Adapter
- 1 (915650X) SFI Flexplate
- 1 (950170) Hardware Package
 - 4 PCS (951230) 7/16-14 x 1" Grade 5 Hex Head Cap Screws
 - 2 Bottom of Block Bolts
 - 2 Starter mounting Bolts
 - 6 PCS (951390) 3/8" x 1-11/16" Studs See note 4!
 - 6 PCS (951471) 7/16-20 x 1-1/4" Crankshaft Screws
 - 3 PCS (951420) 3/8-16 x 1-1/4" Flat Socket Head Screws
 - 6 PCS (952000) 3/8-24 Hex Nuts
 - 6 PCS (953050) 3/8" AN Flatwashers
 - 2 PCS (958000) 3/8" x 5/8" Dowel Pins, Adapter Plate to Transmission
 - 2 PCS (958020) 7/16" x 1/2" Dowel Pins, Motor to Adapter Plate

NOTE:

- 1. Do not use Loctite on screws which mount adapter plate to block.
- 2. Crankshaft adapter is placed on crankshaft, then the flexplate is bolted on.
- 3. Bottom bolt hole in motor needs to be drilled. Transfer from adapter plate.
- 4. For aftermarket cases, use 4 pieces #951390 (3/8 x 1 11/16 studs) and 2 pieces #951391 (3/8 x 2 5/16 studs). Use two longer studs on lower case bolt holes on the right and left.