



ADAPTER KIT

FORD 429-460 WITH 1.848 CRANKSHAFT PILOT TO CHEVY PG AND TURBO USING OEM MODIFIED FLEXPLATE

Part # 915241

PARTS LIST:

- 1 (915120) Aluminum Adapter Plate
- 1 (915620) Crankshaft Adapter
- 1 (950160) Hardware Package
 - 6 PCS (951390) 3/8" x 1-11/16" Studs - **See note 4!**
 - 6 PCS (951400) 7/16-20 x 1" Counterbore Screws
 - 6 PCS (951410) 7/16-14 x 1" Flat Socket Head Screws
 - 6 PCS (952000) 3/8-24 Hex Nuts
 - 6 PCS (953050) 3/8" AN Flatwashers
 - 3 PCS (954130) 1" OD x .325 Spacers
 - 2 PCS (958000) 3/8" x 5/8" Dowel Pins

NOTE:

1. Do not use Loctite on screws which mount adapter plate to block.
2. The GM large bolt circle must be used for mounting the converter. Align converter on your OEM flexplate and drill three converter bolt holes.
3. Modified OEM flexplate is placed on the crankshaft, then the crankshaft adapter is bolted on.
4. For Dedenbear cases, use 4 pieces #951390 (3/8 x 1 11/16 studs) and 2 pieces #951391 (3/8 x 2 5/16 studs). Use two longer studs on lower case bolt holes on the right and left.