



**ADAPTER KIT
FORD 351M - 400
TO CHEVY PG AND TURBO
USING AN OEM MODIFIED FLEXPLATE**

Part # 915234

PARTS LIST:

- 1 (915120) Aluminum Adapter Plate
- 1 (915600) Crankshaft Adapter
- 1 (950161) Hardware Package
 - 6 PCS (951390) 3/8" x 1-11/16" Studs - **See note 4!**
 - 6 PCS (951400) 7/16-20 x 1" Counterbore Screws
 - 6 PCS (951410) 7/16-14 x 1" Flat Socket Head Screws
 - 6 PCS (952000) 3/8-24 Hex Nuts
 - 6 PCS (953050) 3/8" AN Flatwashers
 - 3 PCS (954120) 1" OD x 1/2" Spacers
 - 2 PCS (958000) 3/8" x 5/8" Dowel Pins

NOTE:

1. Do not use Loctite on screws which mount adapter plate to block.
2. The GM large bolt circle must be used for mounting the converter. Align converter on your OEM flexplate and drill three converter bolt holes.
3. Modified OEM flexplate is placed on the crankshaft, then the crankshaft adapter is bolted on.
4. For Dedenbear cases, use 4 pieces #951390 (3/8 x 1 11/16 studs) and 2 pieces #951391 (3/8 x 2 5/16 studs). Use two longer studs on lower case bolt holes on the right and left.