



Installation Instructions

6747 Whitestone Road • Baltimore, MD 21207 • (410) 298-4343 • FAX: (410) 298-3579
www.atiperformanceproducts.com

4.6 BELLHOUSING for 4.6, 5.4 & V-10 ENGINES

Part # 915113

This bellhousing is designed to fit all rear wheel drive 4.6, 5.4 and V-10 engines. You must use a stock (OEM) type 164 flexplate. An SFI flexplate is available from ATI. Consult your sales person for more information.

This bellhousing can only be used with 8", 9" or 10" torque converters. All converters must have the 11 7/16 bolt circle.

INSTALLATION:

This bellhousing comes with bellhousing bolts, a C-4 spacer ring and C-4 pump bolts. If you are using a Powerglide transmission, you must purchase the adapter ring and bolt kit separately.

1. Match up the holes in the spacer ring to the front of your C-4 transmission. Place the ring on the pump. This ring will give the exact depth needed for the torque converter.
2. Place the bellhousing on to the front of the C-4. Insert the supplied bolts and torque to 45 ft. lbs. ***Do not use the factory pump bolts!*** They are not long enough.
3. The transmission is now ready to be installed on the engine. Original bellhousing bolts can be reused, but it is not recommended. The two 10 x 50 allen bolts are to be used on the dowel pin holes. Reuse the original block plate and starter bolts.