TRANSMISSION SHIELD FOR TORQUEFLITE 727
Part #726610

READ ALL INSTRUCTIONS BEFORE STARTING!

1. Remove four (4) pan bolts from the transmission pan and discard. Refer to the illustration to locate the correct bolts.

2. Attach the 4-nut bracket on the left (driver’s side) of the pan using two (2) 5/16-18 x 3/4" hex head screws and two (2) spacer washers. Tighten all four (4) bolts.

   NOTE: The spacer washers go between the bracket and pan, when using a stock pan. An aluminum or deep pan does not require spacer washers.

3. Attach the 2-nut bracket facing upward on the right (passenger side) of the pan using two (2) 5/16-18 x 3/4" hex head cap screws and two (2) spacer washers. Tighten all four (4) bolts.

4. Attach the bottom bracket to the 4-nut bracket using one (1) 5/16 - 18 x 3/4” socket head cap screw in the front hole use one (1) 5/16 - 18 x 1. socket head cap screw in rear hole. DO NOT TIGHTEN!

5. The tab on the right rear may need to be ground to assure clearance of bottom bracket.

6. Place shield over the transmission and attach it to the four-nut bracket on left side of pan using two (2) 5/16 - 18 x 3/4” socket head cap screws. DO NOT TIGHTEN!

   Make sure the short bolts are on the left side of bottom bracket or it will cause damage to pan!

7. Attach the right side using two (2) 5/16 -18 x 1” socket head cap screws.

   NOTE: The shield fits over the outside of the bottom bracket.

8. After the shield is “fitted” into place, tighten all fasteners securely.