

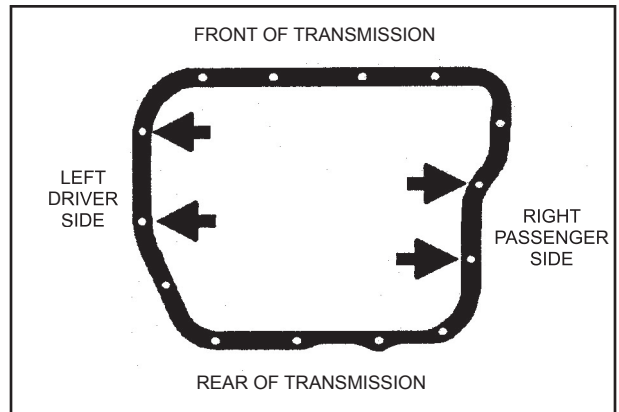
TRANSMISSION SHIELD FOR TORQUEFLITE 727

Part #726610

**READ ALL INSTRUCTIONS BEFORE STARTING!**

1. Remove four (4) pan bolts from the transmission pan and discard. Refer to the illustration to locate the correct bolts.
2. Attach the 4-nut bracket on the left (driver's side) of the pan using two (2) 5/16-18 x 3/4" hex head screws and two (2) spacer washers. Tighten all four (4) bolts.

NOTE: The spacer washers go between the bracket and pan, when using a stock pan. An aluminum or deep pan does not require spacer washers.



3. Attach the 2-nut bracket facing upward on the right (passenger side) of the pan using two (2) 5/16-18 x 3/4" hex head cap screws and two (2) spacer washers. Tighten all four (4) bolts.
4. Attach the bottom bracket to the 4-nut bracket using one (1) 5/16 - 18 x 3/4" socket head cap screw in the front hole use one (1) 5/16 - 18 x 1. socket head cap screw in rear hole. **DO NOT TIGHTEN!**
5. The tab on the right rear may need to be ground to assure clearance of bottom bracket.
6. Place shield over the transmission and attach it to the four-nut bracket on left side of pan using two (2) 5/16 - 18 x 3/4" socket head cap screws. **DO NOT TIGHTEN!**

Make sure the short bolts are on the left side of bottom bracket or it will cause damage to pan!

7. Attach the right side using two (2) 5/16 -18 x 1" socket head cap screws.

NOTE: The shield fits over the outside of the bottom bracket.

8. After the shield is "fitted" into place, tighten all fasteners securely.