



Installation Instructions

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C4 6 PINION PLANETARY **Part # 644001**

The C4 6 Pinion Planetary (set) is a direct replacement unit for all C4 Transmissions from 1965 through 1986. If you have purchased just the planet, the planet is machined for a roller bearing or the factory washer. The roller bearing can only be used if the planet hub assembly is machined, or you are replacing an older roller bearing type planet. If your planet used a washer, your new planet will use a washer.

Purchasing the entire set rollerizes all the critical points in the C4 Transmission. Research has shown no other machining operations should be performed on the gear train. As always, check endplay and other critical specifications upon assembly.