1. Scribe a line on the bottom of the pan rail 7/8" back from the edge of the bolt hole as shown below.

2. Measure 7/8" from the bottom of the pan rail as shown. Where these two lines cross on the side of the pan marks the hole's center. Cut a 13/16" hole for the brass fitting to go through.

3. Put a light coat of sealant on the threads of the brass fitting and tighten the nut to secure the fitting.