



# Installation Instructions

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## T-400 4" OUTPUT SHAFT

Part #406010 - BOLT-ON YOKE

Part #406020 - SLIP-ON YOKE

1. The case bushing must protrude from the case at least .100" and no more than .135" to locate the shim and bearing.
2. Shim is installed into the case first fitting onto the protruding bushing. The bearing is then installed onto the bushing with the dark brown / black side against the shim. Then install the tailshaft into the case.

**Note!** On part #406010, check that the o-ring is installed in the groove.  
On part #406020, the o-ring is NOT used.

If you have any questions, contact the ATI Technical Department toll-free at 1-800-284-3433.