

Installation Instructions

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T-400 ALUMINUM DIRECT DRUM

Part #405711-405712-405721-405722

Forward clutch drum side

Instructions

ATI recommends the use of a bearing (ATI part #405701) in place of the OEM thrust washer to avoid damage to the direct drum. If a bearing is used, cut the forward clutch hub .035" for proper clearance.

Note! The direct drum must float between forward clutch hub and sun gear tube.



