T400 2.75 LOW GEAR SET
Part # 404088

INSTALLATION

Step 1) Make sure you have all parts of the gear set: Ring Gear, Planetary, Sun Gear Tube, Sun Gear and Sun Gear with Snap Ring.

Step 2) Reverse orientation of the Sun Gear prior to installation.

Step 3) Insert the Sun Gear with Snap Ring into the Planetary, making sure the Snap Rings are facing up.
Step 4) Install the Ring Gear into the Planetary.

Step 5) Slide the other Sun Gear onto the Sun Gear Tube as indicated in Figure 5

Step 6) Insert Sun Gear Tube Assembly into the Planetary.
Refer to the diagram on page 3 for the proper order of installation.
T400 2.75 LOW GEAR SET
PROPER ORDER OF INSTALLATION

[A] Output Shaft (OEM)
[B] Rear Ring Gear to Output Needle Bearing (OEM)
[C] Rear Ring Gear
[D] Rear Ring Gear to Rear Planet Needle Bearing (OEM)
[E] Sun Gear (rear)
[F] Rear Planet (OEM)

[G] Planetary Thrust Wasker (OEM)
[H] Sun Gear (Front)
[I] Sun Gear tio center Support Needle Bearing (OEM)
[J] Sun Gear Shaft
[K] Front Planet