



Installation Instructions

6747 Whitestone Road • Baltimore, MD 21207 • (410) 298-4343 • FAX: (410) 298-3579
www.atiperformanceproducts.com

AFTERMARKET TAILHOUSING FOR PG CASE Part # 200043

This tailhousing has been reinforced in all of the critical areas. The mounting pad is wider than a stock tailhousing to provide a more stable mount. A roller bearing has been installed with a retaining ring to prevent the bearing from backing out. The rear seal area and rear housing has been made larger than a stock tailhousing to allow modification for the use of a Turbo 400 output shaft.

INSTALLATION

1. Remove the stock tailhousing.
2. Bolt on the replacement tailhousing with the supplied socket head cap screws and torque to 30 ft/lbs.
3. The internal diameter of the roller bearing is exactly 1.500". Stock yokes can vary in size. Measure the yoke's diameter. If the diameter is over 1.500" you can polish the yoke to size. If the diameter is under 1.498" the yoke should be replaced. Slip the yoke into the bearing to make sure it slides in and out easily.

NOTE! *If your yoke needs to be replaced or if you don't have the means to measure and polish, a special yoke, part #39035, can be obtained from Mark Williams Enterprises (800-525-1963). These yokes are precision ground to the proper diameter, case hardened and use a 1350 series universal joint.*

4. Replace all of the tailhousing mounting pieces, such as the cross-member, using your existing hardware.