

## SHORTY POWERGLIDE WITH MANUAL VALVE BODY

Part # 200040

1. If your case is a 1962-1966 and had a rear pump assembly in it, a new reverse feed hole must be drilled. Do not drill this hole with the reverse piston still installed in the case.
2. Drill an 1/8 inch hole through the case except when using an ATI Transbrake, then this hole must be 5/16 inch.
3. Omit governor and counterweight assembly, rear support assembly, pump gears, drive pin, skid plate or gasket if equipped. Install the new gasket and O ring with shorty tailhousing. Slide the coupler into the seal and bushing to center the tailhousing, then torque bolts to 20 ft. lbs.
4. Make sure the proper coupler is being used. It should not bottom out in the tailhousing. If it does, a spacer must be used inside the coupler. With the transmission installed, the coupler should have 1/8 inch of free play.

**REAR VIEW OF CASE**  
1962-1966 only

